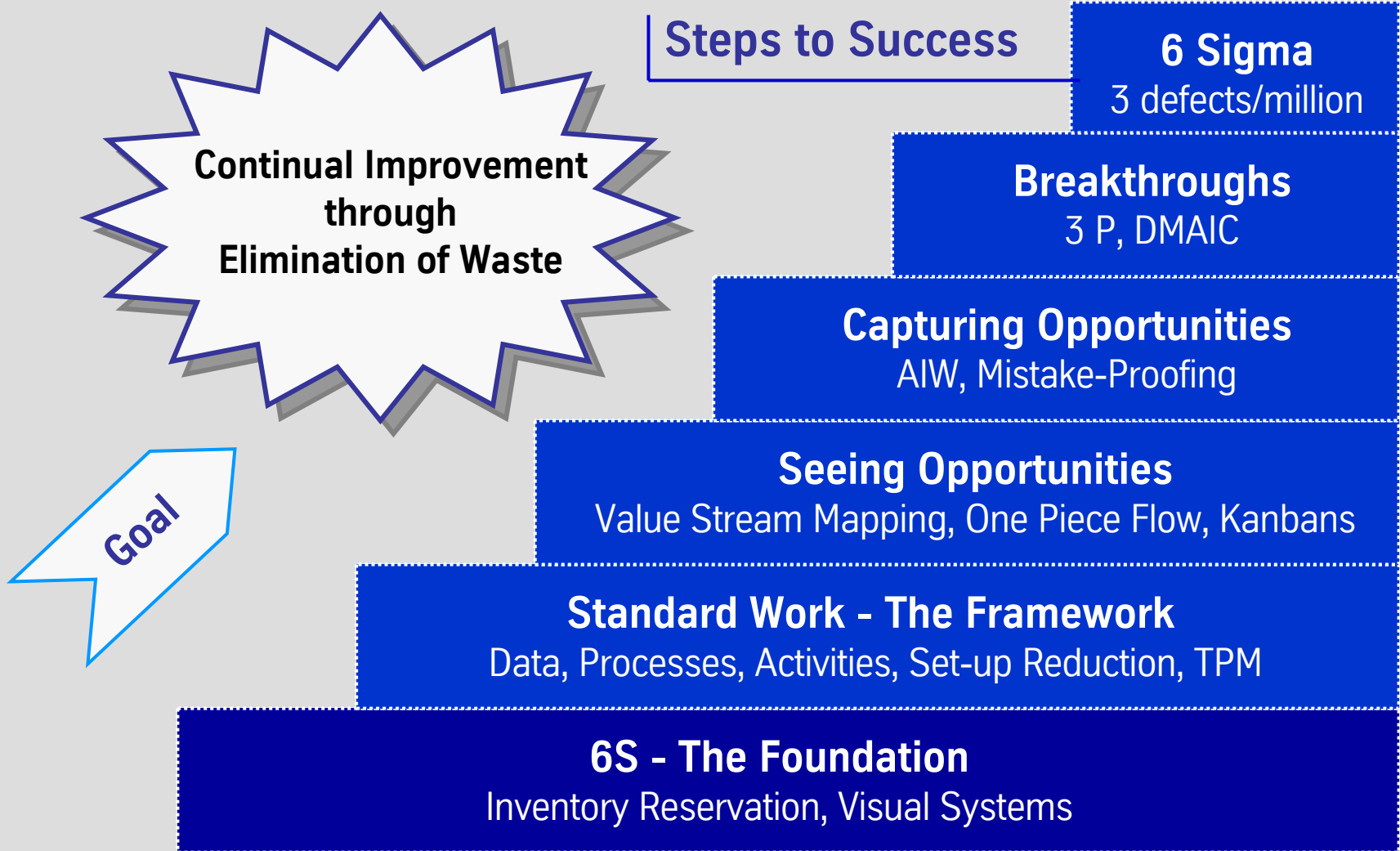
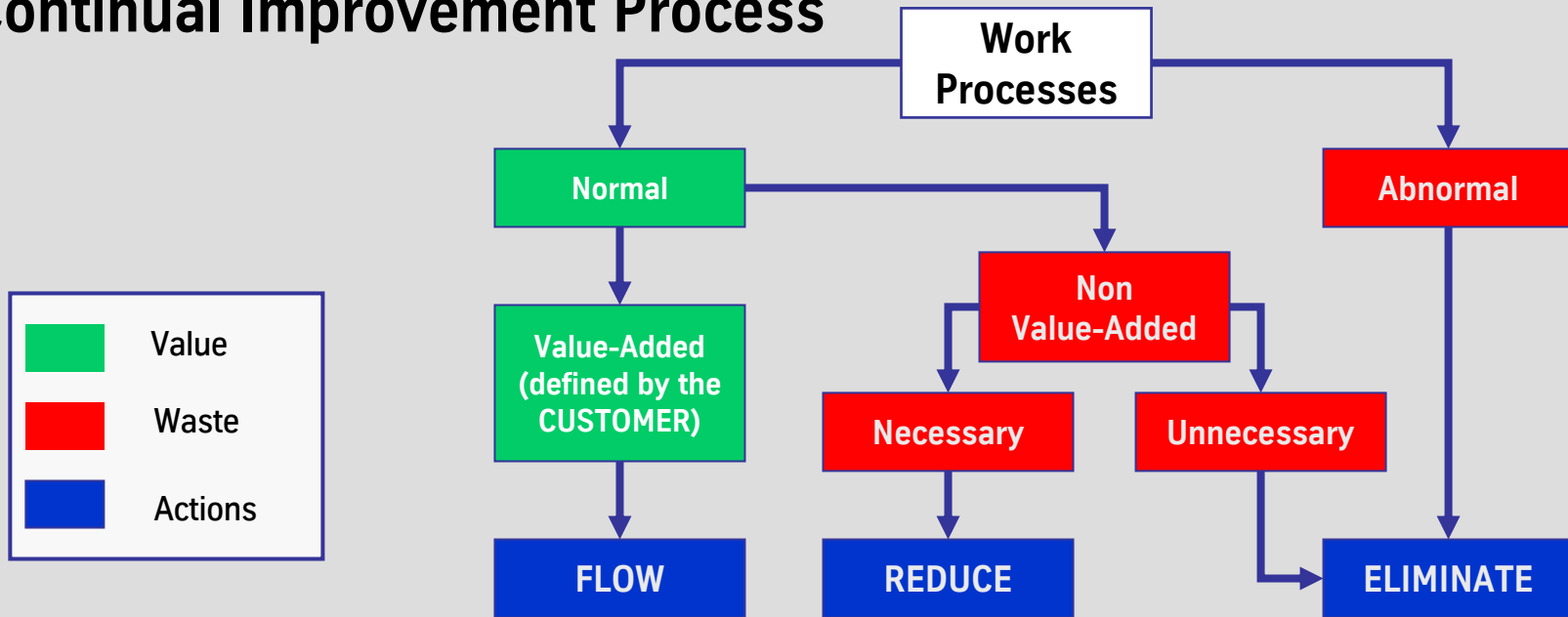


ThyssenKrupp Materials NA Lean Strategy



ThyssenKrupp Materials NA Continual Improvement Process



Continual Improvement Goals

1. Eliminate WASTE (the abnormal and the unnecessary)
2. Reduce WASTE (the necessary non value-added)
3. Flow Value-Added (the process aligned in a natural sequence)
4. Standardize the Improvement
5. Repeat again and again!

